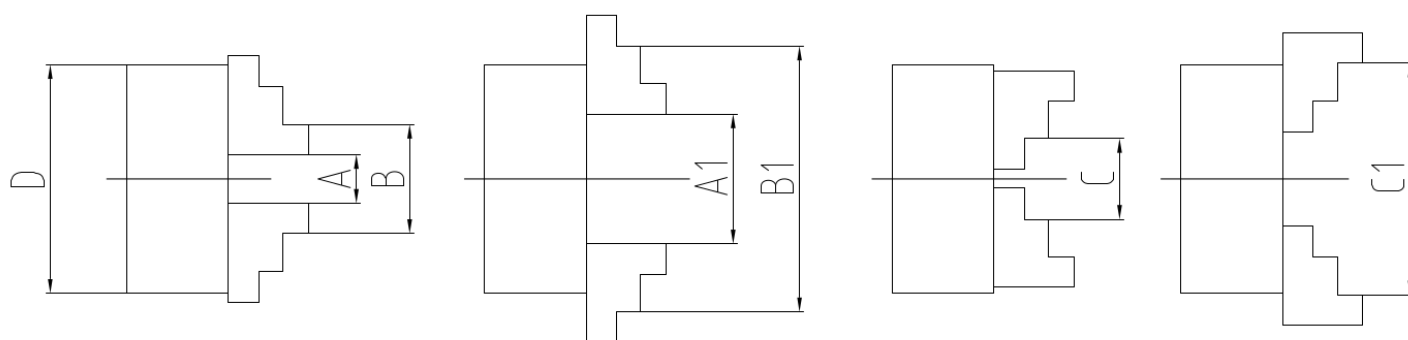


Basic Chucks clamping range



SIZE D	Internal Jaw		External Jaw
	A-A1	B-B1	C-C1
80	2-22	25-70	22-63
100	2-30	30-90	30-80
110	2-30	30-95	30-85
125	2.5-40	40-125	40-110
140	3-45	40-140	40-125
160	3-55	50-160	55-145
200	4-85	65-200	65-200
250	6-110	80-250	90-250
315	10-140	95-315	100-315
400	15-210	120-400	120-400
500	25-280	150-500	150-500
630	50-350	170-630	170-630